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Beneficial mutations for carotenoid production identified from laboratory-evolved *Saccharomyces cerevisiae*

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14

15 **Abstract**

16 Adaptive laboratory evolution (ALE) is a powerful tool used to increase strain fitness in
17 the presence of environmental stressors. If production and strain fitness can be coupled, ALE
18 can be used to increase product formation. In earlier work, carotenoids hyperproducing mutants
19 were obtained using an ALE strategy. Here, *de novo* mutations were identified in
20 hyperproducers, and reconstructed mutants were explored to determine the exact impact of each
21 mutation on production and tolerance. A single mutation in *YMRCTy1-3* conferred increased
22 carotenoid production, and when combined with other beneficial mutations led to further
23 increased β -carotene production. Findings also suggest that the ALE strategy selected for
24 mutations that confer increased carotenoids production as primary phenotype. Raman
25 spectroscopy analysis and total lipid quantification revealed positive correlation between
26 increased lipid content and increased β -carotene production. Finally, we demonstrated that the
27 best combinations of mutations identified for β -carotene production were also beneficial for
28 production of lycopene.

29

30 **Keywords**

31 Adaptive laboratory evolution; Raman spectroscopy; Carotenoids; Yeast; Oxidative stress;

32

33 1. Introduction

34 Carotenoids belong to an important class of isoprenoids naturally synthesized by plants
35 and some microbes [[10](#),[14](#),[27](#),[46](#),[39](#),[2](#),[43](#)]. Due to their pigmented and antioxidant properties,
36 carotenoids have applications in food and nutraceutical industries. All isoprenoids are secondary
37 metabolites that are derived from C₅ precursor isopentenyl diphosphate (IPP) or dimethylallyl
38 diphosphate (DMAPP) [[4](#),[6](#)]. Due to the structural complexity of these compounds, there has
39 been long-term interest in using microbial fermentation as an alternative to chemical synthesis or
40 plant extraction.

41 In addition to native microbial producers such as *Rhodotrula glutinis* [[11](#),[36](#),[31](#)], non-
42 native producers such as *Escherichia coli* and *Saccharomyces cerevisiae* have been engineered to
43 produce these carotenoids via metabolic engineering [[15](#),[60](#),[37](#),[40](#),[56](#),[59](#)]. Prior studies have
44 shown that genes outside biosynthetic pathway can influence product formation [[1](#),[17](#)].
45 However, due to the intricate nature of biological systems, genetic determinants for product
46 formation outside of biosynthetic pathways are generally not known. Thus, complementary
47 genome-scale techniques, such as screening deletion or overexpression libraries [[45](#),[5](#),[54](#)] and
48 adaptive laboratory evolution (ALE)-based strategies [[44](#),[48](#)] can help to identify additional gene
49 and/or pathway targets related with increasing product formation. In our prior work, we
50 leveraged the antioxidant properties of carotenoids to develop an ALE-based strategy to evolve
51 strains for increased productivity. Starting with a parental *S. cerevisiae* strain engineered to
52 produce β -carotene (and lacking the cytosolic catalase gene), ALE was conducted using
53 hydrogen peroxide as a selective pressure. Several evolved mutants with enhanced β -carotene
54 production were isolated after several rounds of ALE selection [[48](#)].

55 In this work, we sequenced the genomes of hyperproducing mutants from one evolved
56 population and identified mutations responsible for enhanced β -carotene yield. Results showed
57 that mutations selected for in the adaptive laboratory evolution experiment mainly contributed to
58 increased oxidative stress tolerance that is dependent on increased production of β -carotene.
59 Phenotypic characterization using Raman spectroscopy revealed that the increase in β -carotene
60 production level in mutations is related to increase in total lipid content of the cell, which was
61 further validated using total lipid quantification. Finally, we demonstrated that mutations
62 associated with increased production of β -carotene also confer increased production of another
63 carotenoid lycopene.

64

65 **2. Materials and methods**

66

67 2.1 Strains, plasmids and growth conditions

68 All yeast strains used in this work are derivatives of S288c and listed in **Supplementary**
69 **Table S1**. *S. cerevisiae* strain YLH2 [48] and FY2 (MAT α , ura3-52, isogenic to S288C) [23] are
70 used as the base strains in this study. Unless otherwise specified, yeast strains are cultured in
71 Yeast Peptone Dextrose (YPD) media at 30 °C and *E. coli* strains used for subcloning were
72 cultured at 37 °C in Luria Broth (LB) supplemented with appropriate antibiotics. Cytosolic
73 catalase T (*CTTI*) gene was deleted in FY2 strain as described in our earlier work [48]. For
74 carotenoid quantification, yeast strains were cultured in YPD at 30 °C and 200 rpm for 72 h. For
75 Raman Spectroscopy the strains were grown for 36 hours in YPD at 30 °C and 200 rpm.

76

77 2.2 Whole genome resequencing

78 Genomic DNA of isolated mutants and parental strain YLH2 were extracted using
79 YeaStar DNA extraction kit (Zymo Research). Library preparations and NGS sequencing were
80 performed by the Texas A&M Genomics Center for sequencing on the Illumina HiSeq 2500
81 platform using 100-bp single-end reads. An average coverage of >75-fold was obtained for each
82 clone. The raw sequencing data were deposited in SRA database
83 (<https://www.ncbi.nlm.nih.gov/sra>) with accession number SRP147744. The sequencing data
84 was aligned to *S. cerevisiae* S288c reference genome with breseq v0.29 [18]. *De novo* mutations
85 in isolated mutants were identified by comparing against the YLH2 parental strain, and verified
86 via Sanger sequencing (mutations listed in **Table 1**).

87

88 2.3 Reconstructing mutations into YLH2 and FY2 strain

89 CRISPR-Cas9 using the one plasmid-system with pCRCT developed by [8] was used for
90 site-directed mutagenesis to reconstruct identified mutations into YLH2. Briefly, 120 bp
91 sequence including donor sequence and guide sequence was chemically synthesized by
92 Integrated DNA Technologies, USA (**Supplementary Table S2**), then introduced into the
93 pCRCT plasmid using Golden Gate reaction using BsaI restriction sites [20], and transformed
94 into *E. coli* cells, and plated on LB+Xgal for blue/white screening and incubated overnight at 37
95 °C. The bacterial colony with correct plasmid construction was verified by restriction digestion.
96 The constructed CRISPR-Cas9 plasmid was then transformed into FY2 and YLH2 strains and
97 selected on SC -uracil plates. Colonies were picked and target mutations were first verified using
98 PCR amplification refractory mutation system (ARMS) (see **Supplementary Table S3** for
99 primer sequences) as described by [33] followed by confirmation via Sanger sequencing. Cas9

100 plasmid was cured by serially passaging the strain in YPD three times and verified by PCR
101 amplification using primers curing_f and curing_r (**Table S3**).

102

103 2.4 Quantification of carotenoid production

104 Quantification of β -carotene production was performed as described by [48]. Detailed
105 method and validation with HPLC are provided in Supplementary Information. All samples were
106 blank corrected using a dodecane blank. The same procedure was used to quantify lycopene
107 using OD₄₇₆. β -carotene and lycopene used for standard curves were purchased from Sigma. At
108 least three biological replicates per strain were used for analysis.

109

110 2.5 Growth kinetics measurements

111 Microplate reader (TECAN Infinite ® M Nano) was used to measure growth curve for
112 reconstructed strains. Cells were grown for 24 h in YPD, then normalized to OD₆₀₀ ~0.05 in 200
113 μ L final volume in YPD in 96-well plates. Cells were cultured in the microplate reader for 72 h
114 with orbital shaking at constant intervals. Shaking was performed using 3mm amplitude using
115 kinetic cycles of 2 min incubation time, then orbital shaking for 3 min at 198 rpm followed by
116 OD measurements. To obtain specific growth rate, the OD₆₀₀ observed was plotted on natural
117 logarithmic scale versus time (h). The specific growth rate μ (slope of the linear region for each
118 sample), duration of growth lag (length of time before the start of the linear region on the semi-
119 log plot), and the maximum OD₆₀₀ achieved were calculated for each sample. Two runs with
120 three biological replicates each for a total of 6 biological replicates per strain were used for
121 analysis.

122

123 2.6 Oxidative stress tolerance using hydrogen peroxide

124 Reconstructed mutants were treated with 1 M hydrogen peroxide for 1 h in a shaking
125 incubator at 30°C. After the shock treatment, 10-fold serial dilutions were performed in
126 phosphate-buffered saline (PBS) and spotted on YPD plates. Three biological replicates per
127 strain were used for analysis. Detailed method is provided in Supplementary Information.

128

129 2.7 Raman spectroscopy analysis

130 To prepare samples for Raman spectroscopy, strains were first grown in YPD from single
131 colonies for 36 h at 30 °C and the yields of β -carotene or lycopene were calculated as described
132 above. Three biological replicates per strain were used for analysis. One mL of the grown
133 culture was then centrifuged and the supernatant was vacuum aspirated. The cell pellet was
134 washed three times with 1 mL of PBS. Two μ L of each sample was pipetted and gently spread
135 onto an aluminum-covered microscope slide, yielding a thin film of intact cells. The thin film
136 was allowed to dry fully before Raman spectral acquisition. 16 spectra were collected for each
137 biological replicate (48 spectra per strain) using a DXR Raman microscope (Thermo Scientific)
138 equipped with a high-brightness 780 nm diode laser, a 50x objective lens (N.A. 0.5, spot size 1.6
139 μ m), a 25 μ m confocal slit, a diffraction grating (400 line/mm, spectral resolution \sim 2.4-4.4 cm^{-1}),
140 and a CCD detector. Laser power was set at 20 mW and spectra were collected over the spectral
141 range 150 – 3200 cm^{-1} , with 10 accumulations of 12 s each (120 s total laser exposure per
142 spectrum). Each spectrum was processed post-collection for artifact removal, baseline correction
143 and noise reduction. After processing, the spectral intensity was tabulated (**Table S4**) for several
144 characteristic peaks corresponding to the carotenoids, lipids, and proteins within the cells.
145 Absolute peak intensities varied widely within samples due to inhomogeneity of the cell films.

146 Therefore, ratios of the characteristic peaks were used to compare the relative abundance of
147 chemical compounds across strains and mutations. The ratio of total fatty acid peak and
148 carotenoid peak was multiplied by the total carotenoid content, which is obtained via
149 quantification, to get a relative lipid indicator.

$$150 \quad \text{Lipid indicator} = \frac{\text{Total fatty acid}}{\text{Carotenoid}} * \text{absolute carotenoid content} \left(\frac{\text{mg}}{\text{gdcw}} \right)$$

151

152 2.8 Quantification of lipid using classical Bligh and Dyer method

153 Yeast cells were streaked from frozen stock and an individual colony was grown in 5 ml
154 YPD overnight at 30 °C and 250 rpm. The resulting culture was normalized to initial OD₆₀₀
155 ~0.05 in 100 ml YPD for further growth for an additional 36 h. Cells were harvested via
156 centrifugation and the cell pellet was dried for 48 h at room temperature. One gram of cell pellet
157 was mixed with 1:2:0.8 chloroform:methanol:water (v/v/v) and homogenized for 10 min using
158 Branson Digital Sonifier® 250 cell disruptor with 40% amplitude and pulse on and off every five
159 seconds. Water containing 0.8% KCl and chloroform was added to bring the solvent ratio to
160 2:2:1.8 with total volume added of 10ml:10ml:9ml chloroform:methanol:water (v/v/v) and
161 homogenized for another 10 min. The two liquid phases were separated for two hours at room
162 temperature, and the total volume of organic layer (bottom phase) was measured. One ml of
163 organic layer was spread on pre-weighed aluminum pans, and the sample was left to evaporate in
164 chemical hood overnight. Weight was recorded after overnight evaporation using three technical
165 replicates for each of three biological replicates per strain [[12](#),[13](#)].

166

167 2.9 Bioreactor study

168 The seed culture for fermentation was started from a single colony inoculated in 5 mL of
169 YPD cultured overnight at 30°C, then subcultured into 50 mL of YPD media. Seed culture was
170 grown for 24 h at 30 °C and used to inoculate 1 L of fresh YPD media in a 3 L bioreactor
171 (Applikon®). The bioreactor was maintained at 30 °C with continuous air feed at 2.6 L/min and
172 800 rpm. Online dissolved oxygen (DO) sensor was used to estimate DO levels. The pH of the
173 bioreactor was maintained at pH ~4.0 using 2 M HCl and 2 M NaOH. Batch bioreactor
174 experiments were run for ~64 hours.

175

176

177

178 **3. Results and Discussion**

179

180 3.1 Genome resequencing revealed mutations in genes not known to be related with isoprenoids
181 biosynthesis in hyperproducers

182 Previously, we evolved an engineered *S. cerevisiae* strain (YLH2) for improved β -
183 carotene production using hydrogen peroxide as the selective pressure [48]. Adaptive mutants
184 with enhanced carotenoids yields were isolated from two parallel populations at various time
185 points throughout the evolution [48]. To determine the underlying adaptive mutations
186 responsible for improved production, isolates SM12, SM13, and SM14 from one population and
187 the ancestral strain YLH2 were subjected to whole genome resequencing in this work. Four to
188 six *de novo* mutations were identified from each isolated mutant (see **Table 1**). Several identical
189 mutations (*e.g.* *HIS7* 389, *SRO9/GFD2* int) were found in more than one isolated mutant, which
190 was not surprising since these mutants originate from the same evolving population.

191 Among the *de novo* mutations that are identified in more than one isolate, a 24 bp
192 mitochondrial deletion was found 152bp downstream of the mitochondrial proline tRNA gene
193 *tP(UGG)Q* in mutants SM12 and SM13. Since this is a mutation in the mitochondria and
194 difficult to analyze, this mutation was omitted from further characterization in this study. A
195 missense mutation in *HIS7 389* was identified in all sequenced mutants, indicating that this
196 mutation arose early on during the evolution experiment. Using kinetic quantitative-PCR (see
197 Supplementary Info), the relative frequency of this mutation was estimated in population
198 samples (revived from frozen stocks) from the evolution experiment. The results showed that
199 the *HIS7 389* mutation was present in ~99% of the population very early on during the evolution,
200 after the first cycle of H₂O₂ challenge [48], strongly suggesting this to be a jackpot mutation
201 [35], which is a mutation that arose very early on in the experiment, likely in the initial inoculum
202 used to seed the ALE experiment. *HIS7* encodes the imidazoleglycerol phosphate synthase gene,
203 which is involved in histidine biosynthesis, and does not have an obvious role in β-carotene
204 production. Indeed, subsequent verification experiments revealed that the mutation in *HIS7 389*
205 confers no benefit to general fitness nor oxidative stress tolerance (see below). A common
206 intergenic mutation between *SRO9/GFD2* was identified in 2/3 sequenced mutants. Sro9 is a La-
207 motif-containing protein and is known to be involved in translation [52], and Gfd2 is currently a
208 protein of unknown function. Mutations in the intergenic region of these two genes may
209 potentially impact the expression of one or both genes; and in the case of Sro9, potentially lead
210 to global changes in gene expression if impacted.

211 A total of 8 unique mutations were identified among the sequenced strains: 5 non-
212 conservative missense mutations (*TYE7 86* in SM12, *FLO1 925* in SM13, and *EPL1 1754*,
213 *YMRCTy1-3 1078*, and *ALG6 1411* in SM14), 1 intergenic mutation (between *DAK2/AQY3* in

214 SM13), 1 frame shift mutation (in *MDS3* in SM14) and 1 synonymous point mutation (in *SCY1*
215 in SM13). The intergenic mutation in *DAK2/AQY3* may play a role in stress adaptation as Dak2
216 is involved in stress adaptation and is required for detoxification of dihydroxyacetone [38], and
217 Aqy3 is reported to play a role in passive glycerol diffusion [41]. The mutation in *TYE7* can
218 potentially lead to changes in gene expression as it is a regulator and acts as a transcriptional
219 activator in Ty1-mediated gene expression [34]. Epl1 is involved in epigenetic regulation, and is
220 known to control the expression of genes involved in DNA repair, ubiquitylation and other stress
221 responses [19,24,53], thus a mutation in *EPL1* can potentially impact general adaptation. Flo1
222 promotes adhesion of yeast cells and formation of cell clumps, which can protect cells from
223 environmental stressors [51]; however, based on microscopic inspection of SM13 (which
224 contains the *FLO1* mutation), no obvious clumping of the cells was observed (data not shown).
225 The mutation in *SCY1* is a synonymous point mutation, while we do not expect the function of
226 the gene to be altered, synonymous mutations have been shown to impact gene expression
227 [7,32]. Scy1 plays a role in sterol transport [55], thus a synonymous mutation in this gene can
228 potentially alter lipid content in the cell. Alg6 encodes an endoplasmic glucosyltransferase [47]
229 and is involved in cell wall assembly [3]. The mutation in *MDS3* identified in SM14 is a
230 frameshift mutation near the N-terminus of the protein, strongly suggesting this to be an
231 inactivating mutation. Mds3 regulates sporulation in *S. cerevisiae* [9] and deletion in *MDS3* has
232 been shown to negatively impact resistance to oxidants [26]; thus the reason this mutation was
233 selected for during oxidative stress challenge needs further investigation. The *YMRCTy1-3*
234 encodes components of the Ty1 retrotransposon; Ty1 insertion mutations are known to impact
235 fitness and are observed in laboratory evolution experiments [58,25]; thus, mutation in
236 *YMRCTy1-3* can potentially impact fitness.

237

238 3.2 Assessing the impact of identified mutations on general fitness and β -carotene yield in
239 reconstructed mutants in the carotenogenic ancestral strain YLH2

240 Mutations that may be selected for in our prior ALE experiment include those that lead to
241 increased H_2O_2 resistance (*e.g.* via increased production of the antioxidant β -carotene) or confer
242 benefits on general fitness. To assess impacts of each mutation, all mutations (except for the
243 mitochondrial mutation) identified in SM12, SM13 and SM14 were introduced into YLH2 strain
244 individually to generate strains YAG01 to YAG10 (**Table S1**). The growth kinetics results
245 showed no significant differences in the specific growth rates (μ) of most of the reconstructed
246 mutants compared with the parental strain YLH2 (See **Table 2**). However, all of the mutations
247 led to significant reductions in the duration of the growth lag from ~ 4 h in parental strain YLH2
248 to between ~ 0.4 h – 2 h in the reconstructed mutants, which likely contributed to their selection
249 in the ALE experiment.

250 The impacts of each mutation on carotenoids production was evaluated. Overall, the
251 results showed that the majority of mutations alone conferred a positive impact on carotenoids
252 production (see **Figure 1A**). The intergenic mutation between *SRO9/GFD2* (YAG02) led to a
253 significant increase in β -carotene content, with yield of 17.9 ± 0.1 mg/g DCW in YAG02
254 compared with 9.8 ± 0.3 mg/g DCW in YLH2 and both evolved mutants that contain this
255 mutation (SM12 [15.1 ± 0.2 mg/g DCW] SM13 [14.2 ± 0.1 mg/g DCW]). In SM14, the single
256 mutation in *YMRCTy1-3* alone resulted in β -carotene yield of 20.5 ± 0.2 mg/g DCW (YAG10),
257 slightly exceeding the 19 ± 0.1 mg/g DCW observed in strain SM14 (p-value ~ 0.003). These
258 results suggest that one or more of the other mutations present in SM12, SM13 and SM14 were
259 detrimental to product yield. Indeed, the jackpot mutation in *HIS7 389* that is present in all three

260 sequenced mutants caused a significant decrease in β -carotene yield when introduced into YLH2
261 (3.7 ± 0.6 mg/g DCW).

262

263 3.3 Assessing the effects of combinations of mutations on β -carotene production.

264 All mutations (except for the mitochondrial mutation) identified in each sequenced
265 evolved mutant were reconstructed in the YLH2 parental background to determine whether the
266 β -carotene yield in the isolated hyperproducers can be fully recapitulated. The results for the
267 resulting strains YAG11 (SM12), YAG12 (SM13), and YAG13 (SM14) are shown in **Figure 1B**.
268 Surprisingly, combining the selected mutations led to significant decrease in product yield (~ 8
269 mg/g DCW in all three reconstructed mutants) compared with SM12, SM13, and SM14. The
270 results suggest that the mitochondrial mutation in SM12 and SM13 likely plays a role on β -
271 carotene yield and/or that there are additional undetected beneficial mutations in the
272 hyperproducers.

273 Since all three hyperproducers contain the detrimental mutation in *HIS7*, we
274 reconstructed SM12, SM13, and SM14 strains without the *HIS7* mutation (resulting in strains
275 YAG14, 15, and 16, respectively) to assess the extent of the negative impacts of this mutation in
276 the multiple-mutations backgrounds. Results are shown in **Figure 1B**. YAG14-16 contain the
277 same mutation combinations as that of YAG11-13, respectively, with the exception of the *HIS7*
278 389 mutation. Interestingly, strains YAG14 and YAG15 produced more β -carotene than SM12
279 and SM13 (p-value < 0.01), respectively, and YAG16 produced nearly as much as SM14. It is
280 likely that due to the asexual nature of the ALE experiment, this detrimental *HIS7* mutation for
281 β -carotene production was not able to be removed from the hyperproducers, leading to a
282 reduction in the overall β -carotene yield in these strains.

283 Since multiple mutated genes were identified to have beneficial effects on β -carotene
284 yield, we generated mutants containing combinations of mutations identified in different evolved
285 strains (resulting strains YAG17 to YAG30 in **Table S1**) to determine whether superior
286 combinations can be generated from these single mutations. All the superior recombinants
287 identified (YAG22, YAG23, YAG26-YAG29) contain the *AQY3/DAK2* intergenic mutation,
288 with the exception of YAG30 which contains the *SRO9/GFD2* intergenic mutation and the
289 *YMRCTy1-3* mutation. The best combination comprises of the *YMRCTy1-3 1078*, *ALG6 1411*,
290 and the *AQY3/DAK2 int* mutations (YAG28), which exhibited a β -carotene yield of 24.9 ± 0.5
291 mg/g DCW (**Figure 1C**). This superior strain exceeded the yield of the best evolved mutant
292 SM14 by ~30%. The performance of YAG28 was further quantified using a benchtop
293 bioreactor, and a β -carotene yield of 37.8 ± 1.9 mg/g DCW, which is ~82% higher compared with
294 SM14 (20.7 ± 3.1 mg/g DCW), was observed. YAG28 also showed higher growth in the
295 fermenter, reaching an OD₆₀₀ around 20 as compared to SM14 which only reaches OD₆₀₀ around
296 17 after 64 hours (p-value = 0.015 using two-tailed student t-test).

297

298 3.4 Decoupling the impacts of each mutation on hydrogen peroxide stress tolerance and β -
299 carotene production

300 We had previously hypothesized that oxidative stress tolerance can be used as a
301 selectable phenotype for increased β -carotene production in our prior ALE experiment, which
302 led to the use of oxidative stress as the selective pressure [48]. It is possible that the mutations
303 identified in the isolated hyperproducers conferred oxidative stress tolerance independent of β -
304 carotene production, and that the increased productivity was a secondary effect. To determine
305 whether this is the case, all single mutations (except for the mitochondrial mutation) were

306 reconstructed in a wild-type S288c strain (FY2) and subjected to short-term H₂O₂ challenge.
307 Since β-carotene itself is an antioxidant and protects against oxidative stress damage, we
308 reconstructed these mutations in a strain that does not contain the carotenogenic cassette to
309 decouple oxidative stress tolerance conferred by the mutation alone from that conferred from
310 production of β-carotene.

311 As shown in **Table 3 and Supplementary Figures S1 and S2**, mutations in *MDS3*
312 (YAG39), *EPL1* (YAG37), *FLO1* (YAG34), and *ALG6* (YAG38) conferred increased tolerance
313 to H₂O₂ challenge in the non-carotenogenic background. On the other hand, mutations in *SCY1*
314 (YAG36), *YMRCTy1-3* (YAG40), and the intergenic mutations in *DAK2/AQY3* (YAG35) and
315 *SRO9/GFD2* (YAG32) resulted in decreased tolerance to hydrogen peroxide stress. This result
316 runs counter to prior study showing that null mutation in *MDS3* led to decreased tolerance to
317 H₂O₂ [26]. One possible explanation for this discrepancy is the level of hydrogen peroxide used.
318 In Higgins *et al*, null mutation in *MDS3* was shown to exhibit reduced growth in the presence of
319 4 mM of H₂O₂ in the culture media [26] whereas in our study, the *MDS3 ins* mutation was found
320 to exhibit increased viability after 1 h exposure to 1 M H₂O₂. Prior study found *MDS3* null
321 mutant to exhibit reduced cell death in the presence of antifungal compounds (tunicamycin and
322 dithiothreitol) that disrupt proteins/enzymes in the endoplasmic reticulum (ER) [29], suggesting
323 that Mds3 is a death-promoting factor induced by ER stress. It may be possible that Mds3 has a
324 death-promoting effect in the presence of high concentration of H₂O₂ similar to exposure to
325 tunicamycin or dithiothreitol, and the inactivating *MDS3 ins* mutation led to increased viability.
326 Interestingly, *ALG6* null mutant exhibits increased resistance to fluconazole, which disrupts a
327 protein localized in the ER [28]. It is possible that the *ALG6 1411* mutation led to a similar

328 tolerance mechanism as *MDS3 ins*; however, it is not known if the missense mutation is an
329 inactivating mutation.

330 The intergenic mutation between *SRO9/GFD2* and the missense mutation in *YMRCTy1-3*
331 that led to the highest increase in β -carotene yields in YLH2 background (YAG02 and YAG10,
332 respectively), both caused significant reductions in hydrogen peroxide tolerance in the non-
333 carotenogenic background (strains YAG32 and YAG40, respectively); suggesting that the two
334 most beneficial mutations for β -carotene production were not selected due to beneficial effects in
335 H₂O₂ tolerance that are independent of carotenoids production.

336 To test the validity of the original hypothesis that increased β -carotene production
337 enhances H₂O₂ tolerance, the β -carotene biosynthesis cassette was introduced into each of the
338 reconstructed mutants in FY2 to generate carotenogenic versions of each mutant. The resulting
339 strains are YAG46-YAG55 (**Table S1**) with wild-type control YAG45. The β -carotene yields
340 from the FY2 reconstructed mutants (**Table 3**) were, in general, lower compared with those in
341 the YLH2 background, but the trend as to which mutations conferred the highest increase in
342 production was consistent. The two mutations (*SRO9/GFD2 int* and *YMRCTy1-3 1078*) that
343 caused significant decreases in H₂O₂ tolerance in the non-carotenogenic background (YAG32
344 and YAG40) showed the highest level of β -carotene yield in their carotenogenic counterparts
345 (YAG47 and YAG55). YAG47 and YAG55 also exhibited significant increases in H₂O₂
346 tolerance, demonstrating that increased production of β -carotene is the cause of increased
347 oxidative stress tolerance in these strains. Two of the mutations (*SCY1 1836* and the
348 *DAK2/AQY3 int*) that exhibited decreased H₂O₂ tolerance compared with the wild-type control in
349 the non-carotenogenic background both exhibited no difference in H₂O₂ tolerance relative to
350 wild-type control in the carotenogenic versions along with modest increases in β -carotene yield;

351 suggesting that increased β -carotene production helped to overcome the negative impacts of
352 *SCY1 1836* and *DAK2/AQY3 int* mutations on oxidative stress tolerance. For the mutations that
353 showed enhanced H_2O_2 tolerance in the non-carotenogenic background, the level of H_2O_2
354 tolerance appears to be independent of β -carotene production.

355 We further generated a $\Delta ctt1$ strain to determine whether the presence of the cytosolic
356 catalase gene significantly influences the relative H_2O_2 tolerance and β -carotene production in
357 these mutants. Results showed very similar trends in both relative oxidative stress tolerance and
358 β -carotene yields in the wild-type versus $\Delta ctt1$ strains (see **Table 3 and Figure S3**), suggesting
359 that the conclusions drawn regarding the impacts of each mutation on oxidative stress tolerance
360 and β -carotene production are valid in both the *CTT1* wild-type and $\Delta ctt1$ backgrounds.

361 Overall, the data strongly suggest that the ALE strategy selected for few mutations that
362 primarily increased H_2O_2 tolerance independent of β -carotene production (*e.g. MDS3 ins*),
363 several mutations that conferred increased H_2O_2 tolerance both independent and dependent of
364 increased β -carotene production (*EPL1 1754*, *FLO1 925*, and *ALG6 1411*), and mutations that
365 conferred increased oxidative stress tolerance solely due to increased β -carotene production
366 (*SCY1 1836*, *DAK2/AQY3 int*, *TYE7 86*, *SRO9/GFD2 int*, and *YMRCTy1-3 1078*). The mutations
367 that conferred the highest increases in β -carotene yield were not selected for as a result of
368 impacts other than increased product formation, suggesting that the oxidative stress challenge
369 strategy used in the ALE experiments primarily selected for mutants with higher product yield as
370 intended.

371

372 3.5 Total lipid content in reconstructed strains

373 Previous global gene expression profiling of a subset of the isolated adaptive mutants
374 revealed upregulation of key genes involved in lipid biosynthesis [48], suggesting lipid
375 metabolism may be perturbed in the carotenoids hyperproducers. Indeed, when cultured under
376 low nitrogen conditions, which has been shown to increase lipid content of oleaginous yeasts
377 [50,21,30] and algae [49,22], strain YLH2 showed increased β -carotene yield (by ~298%) and
378 total fatty acid content [42]. To determine whether any of the mutations analyzed here impact
379 lipid content, the relative lipid contents of these mutants were analyzed using Raman
380 spectroscopy. Based on prior reports [16,57] and comparison between the spectra of
381 carotenogenic strain YLH2 and a non-carotenoid producing strain FY2, Raman peaks were
382 identified for total fatty acid at 1449 cm^{-1} , unsaturated fatty acid at 1663 cm^{-1} , and carotenoid at
383 1156 cm^{-1} . Raman analysis was conducted for YLH2, SM14, all reconstructed single mutants
384 (YAG01 to YAG10), and the best producers generated YAG22 and YAG28.

385 Results showed no significant differences in unsaturated fatty acid content in any of the
386 reconstructed mutants compared with parental strain YLH2 (**Figure 2**). Thus, to compare
387 between various mutants, the total fatty acid signal of each strain was normalized by its carotene
388 signal and weighted by its carotene yield (equation shown in Materials and Methods). This yields
389 a lipid indicator that is proportional to the quantity of total fatty acid per cell dry weight for each
390 strain. All Raman data was further normalized against the carotenogenic parental strain, YLH2,
391 in **Figure 2**. While the majority of strains tested showed relative lipid indicator values > 1 ,
392 YAG10 and YAG28 exhibited the highest lipid content with relative lipid indicators ~4.5-fold
393 and ~3.5-fold greater than YLH2, respectively. Both YAG10 and YAG28 showed higher lipid
394 indicators compared with SM14 (~2). These data suggest that increased β -carotene yield

395 observed in strains YAG10 and YAG28 were likely partially due to increased lipid content of the
396 strains.

397 To validate the Raman spectral results, the total lipid content of strains YLH2, SM14,
398 YAG10 and YAG28 was measured. Results are shown in **Figure 3**. The lowest amount of total
399 lipid was observed in YLH2 with 48.7 ± 1.8 mg/g DCW. Results for SM14 showed 88.4 ± 2.8
400 mg/g DCW total lipid. Strains YAG10 and YAG28, which showed the highest lipid indicators,
401 contained 120.5 ± 4.6 mg/g DCW and 103.0 ± 2.7 mg/g DCW of total lipid, respectively. The
402 results from the gravimetric method and the lipid indicator values from Raman spectroscopy
403 analysis showed linear correlation (R^2 value = 0.9153) (**Figure 3A**). The level of increase in total
404 lipid also positively correlates with increase in amount of β -carotene produced (**Figure 3B**).
405 Overall, the increased lipid content in strains with higher β -carotene yields based on lipid
406 indicators from Raman spectroscopy analysis is supported by total lipid quantification.

407

408 3.6 Mutations that confer increased β -carotene yield also increase lycopene production

409 To determine if the identified beneficial mutations for β -carotene production can also
410 benefit the production of other carotenoids, we constructed the three best combinations of
411 mutations (*[ALG6 1411 and AQY3/DAK2 int]*, *[ALG6 1411, EPL1 1754 and AQY3/DAK2 int]*
412 and *[ALG6, AQY3/DAK2 int and YMRCTy1-3 1078]*) in non-carotenogenic strain FY2, to
413 generate strains YAG42, YAG43 and YAG44, respectively. The heterologous genes *crtE*, *crtB*
414 and *crtI* for lycopene biosynthesis were integrated into these strains to generate lycopene-
415 producing versions of these mutants. A control strain (YAG41) with just the lycopene
416 biosynthetic genes integrated into FY2 was also constructed. As shown in **Figure 4**, the control
417 strain produced 30.2 ± 0.3 mg/g DCW of lycopene. In strain YAG42, a 26% increase in

418 lycopene production was observed, with total lycopene yield of 38.2 ± 0.3 mg/g DCW. The best
419 combination of mutations for β -carotene production (*ALG6 1411*, *AQY3/DAK2 int* and
420 *YMRCTy1-3 1078*) was also the best combination observed for lycopene production, with strain
421 YAG44 producing 42.5 ± 0.3 mg/g DCW. Based on knowledge gained from ALE experiments,
422 we successfully generated a strain that achieved ~40% increase in lycopene yield compared with
423 the wild-type YAG41.

424 These engineered lycopene hyperproducers also exhibited increased lipid content
425 compared to the control strain according to Raman spectroscopy analysis (Supplementary **Figure**
426 **S4**).

427

428 **Conclusions**

429 In our prior work, we hypothesized that increased productivity of β -carotene, a
430 compound with antioxidant properties, is correlated with tolerance to oxidative stress. Using
431 hydrogen peroxide as the selective pressure in adaptive laboratory evolution experiments,
432 mutants with enhanced production of β -carotene were successfully isolated. In ALE
433 experiments, the phenotypes of the mutants selected are dependent on the selection strategy.
434 While we successfully isolated hyperproducers, it was not clear if β -carotene production was the
435 primary phenotype being selected for, or if it was a secondary consequence of increased
436 oxidative stress tolerance during the ALE experiment. In this work, we sequenced the β -
437 carotene hyperproducers from the ALE experiments, identified beneficial mutations for β -
438 carotene production, and demonstrated that the most impactful beneficial mutations for β -
439 carotene production did not confer enhanced tolerance to hydrogen peroxide in the absence of
440 carotenoids production. The results strongly suggest that the increased production of the desired

441 antioxidant compound was indeed the phenotype selected for using this ALE strategy. By
442 generating combinations of mutations identified from different β -carotene hyperproducers, we
443 identified a superior combination of mutations that led to ~30% increase in β -carotene yield in
444 test tubes and ~82% using a benchtop bioreactor compared with the best evolved hyperproducer
445 SM14. Using Raman spectroscopy, total lipid quantification, and qRT-PCR, we found that the
446 best β -carotene producers exhibit increased lipid biosynthesis. Finally, to demonstrate the broad
447 utility of the findings from this work, we rationally constructed an improved lycopene producer
448 using the best combinations of mutations identified for β -carotene, resulting in a strain that
449 produces ~40% more lycopene (42.5 ± 0.3 mg/g DCW) compared with the baseline strain. In
450 conclusion, we have successfully identified additional genes important for increasing carotenoids
451 yields in yeast, which cannot currently be determined using rational approaches, and we have
452 demonstrated that these mutations confer benefits to the production of carotenoids other than β -
453 carotene.

454

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458

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630

631

632

633

634 Table and Figure captions:

635

636 Table 1. List of identified mutations.

637 Table 2. Growth kinetics of reconstructed mutants. Two-tailed student t-test was used to
638 calculate p-values comparing with YLH2. Bold: p-value < 0.001 compared with YLH2 using
639 two-tailed Student t-test.

640 Table 3. Impacts of mutation on relative H₂O₂ tolerance in non-carotenogenic, carotenogenic,
641 and carotenogenic strains lacking *CTT1*.

642 Figure 1. β -carotene production of evolved and reconstructed mutants. A) Single mutations;
643 asterisks: p-value < 0.05 using 2 tailed Student t-test against YLH2. B) Reconstructed evolved
644 mutants. C) Multiple mutations; asterisks: higher production compared with SM14 with p-
645 value < 0.05 using 2 tailed Student t-test. Mutations: (a) *HIS7 389*, (b) *SRO9/GFD2 int*, (c)
646 *TYE7 86*, (d) *FLO1 925*, (e) *DAK2/AQY3 int*, (f) *SCY1 1836*, (g) *EPL1 1754*, (h) *ALG6 1411*, (i)
647 *MDS3 ins*, (j) *YMRCTy1-3 1078*.

648 Figure 2. Relative Raman peak intensity ratios compared with YLH2. FA: fatty acid. Error bars
649 represent a confidence interval about the sample mean, with p = 0.90. Mutations: (a) *HIS7 389*,
650 (b) *SRO9/GFD2 int*, (c) *TYE7 86*, (d) *FLO1 925*, (e) *DAK2/AQY3 int*, (f) *SCY1 1836*, (g) *EPL1*
651 *1754*, (h) *ALG6 1411*, (i) *MDS3 ins*, (j) *YMRCTy1-3 1078*.

652 Figure 3: Lipid analysis using Raman and total lipid quantification. A) Correlation between lipid
653 indicator obtained from Raman spectroscopy analysis and total lipid quantification results using
654 the Bligh and Dyer method. Error bars are standard errors based on three biological replicates
655 and three technical replicates each for lipid quantification results and three biological replicates
656 and sixteen technical replicates for Raman spectroscopy analysis. YAG10 contains the
657 *YMRCTy1-3 1078* mutation (j) and YAG28 contains *ALG6 1411* (h), *DAK2/AQY3 int* (e), and
658 *YMRCTy1-3 1078* (j) mutations. B) Positive correlation between levels of increase in total lipid
659 and β -carotene production of hyperproducers relative to YLH2.

660 Figure 4: Effect of beneficial mutations on lycopene production. Asterisk: p-value < 0.05 using
661 two-tailed student t-test compared with YAG41. Mutations: (e) *DAK2/AQY3 int*, (g) *EPL1 1754*,
662 (h) *ALG6 1411*, (j) *YMRCTy1-3 1078*.

663

664 Supplementary tables and figures:

665 Table S1. List of strains used.

666 Table S2. Guide RNA (gRNA) sequences for site-directed mutagenesis using CRISPR/Cas9.

667 Table S3. Primer sequences.

668 Table S4. Characteristic wavelengths for Raman spectroscopy and their corresponding species.

669 Table S5. qRT-PCR results for genes flanking up and downstream of identified intergenic or
670 Ty1 mutations. Relative to YLH2.

671 Table S6. qRT-PCR results for relative expression levels of select genes involved in lipid
672 biosynthesis, sterol biosynthetic pathway and oxidative stress response. Bold: p-value < 0.05
673 using a student t-test compared with YLH2.

674 Table S7. Effect of promoters on lycopene yield. Three biological replicates were used for
675 analysis.

676 Table S8. Primers used for small RNA detection

677 Figure S1: Oxidative stress tolerance of reconstructed single mutants in FY2 subjected to 1 h
678 exposure in 1 M H₂O₂. Strains are listed in increasing order of beta-carotene observed in their
679 YLH2 counterparts.

680 Figure S2: Oxidative stress tolerance of reconstructed single mutants in carotenogenic strain of
681 FY2 subjected to 1 h exposure in 1 M H₂O₂. Strains are listed in increasing order of β-carotene
682 production.

683 Figure S3: Oxidative stress tolerance of reconstructed single mutants in carotenogenic FY2 $\Delta ctt1$
684 strain subjected to 30 min exposure in 100 mM H₂O₂. Strains are listed in increasing order of
685 beta-carotene production.

686 Figure S4. Raman results for lycopene producers. Relative peak intensity ratios compared with
687 YAG41. FA: fatty acid.

688 Figure S5: Correlation between β -carotene quantification using HPLC and using absorbance at
689 OD₄₅₄. A) and C) HPLC calibration curve using pure compounds for β -carotene and lycopene,
690 respectively; peak area under the curve is shown. B) Standard curve for β -carotene using
691 absorbance measurements at OD₄₅₄. D) Amount of lycopene and β -carotene in strain YLH2,
692 SM14 and YAG28 based on HPLC quantification. E) Correlation between HPLC and
693 absorbance-based quantification of β -carotene for strains tested. Error bars are standard
694 deviations based on three biological replicates per strain.

695 Figure S6. Epistatic interactions between different mutations on β -carotene production.

696 Mutations: (a) *HIS7 389*, (b) *SRO9/GFD2 int*, (c) *TYE7 86*, (d) *FLO1 925*, (e) *DAK2/AQY3 int*,
697 (f) *SCY1 1836*, (g) *EPL1 1754*, (h) *ALG6 1411*, (i) *MDS3 ins*, (j) *YMRCTy1-3 1078*.

698

699 Table 1. List of identified mutations.

Strain	Chr	Location	Type	Gene/Mutation	Amino acid change	Gene function
SM12	2	716,077	G->A	HIS7 389 (a)	S130L	Histidine biosynthesis
	3	58,825	T->A	SRO9/GFD2 int (b)	intergenic	
	15	977,984	T->G	TYE7 86 (c)	D29A	Putative regulator of Ty1
	mito	954	-24Δbp	tP(UGG)Q/ST15Sr RNA	deletion in noncoding sequence	
SM13	1	204,327	G->A	FLO1 925 (d)	V309I	Protein involved in flocculation
	2	716,077	G->A	HIS7 389 (a)	S130L	Histidine biosynthesis
	3	58,825	T->A	SRO9/GFD2 int (b)	intergenic	
	6	22,874	A->G	DAK2/AQY3 int (e)	intergenic	
	7	354,893	C->T	SCY1 1836 (f)	I612I	Putative kinase
	mito	954	-24Δbp	tP(UGG)Q/ST15Sr RNA	deletion in noncoding sequence	
SM14	6	88592	T>G	EPL1 1754 (g)	L585W	Subunit of histone acetyltransferase
	7	124954^ 124955	insA	MDS3 insA (i)	nonsense mutation	Putative regulator
	13	361550	G>A	YMRCTy1-3 1078 (j)	H360Y	Ty1 element
	15	330827	A>C	ALG6 1411 (h)	S471R	Glucosyltransferase
	2	716077	G>A	HIS7 389 (a)	S130L	Histidine biosynthesis

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702 Table 2. Growth kinetics of reconstructed mutants. Two-tailed student t-test was used to
 703 calculate p-values comparing with YLH2. Bold: p-value < 0.001 compared with YLH2 using
 704 two-tailed Student t-test.

Strain	Mutation	Specific growth rate (per hour)	Lag phase (hours)	OD after 24hr (Avg±Stdev)
YLH2		0.28±0.02	4.29±0.23	0.98±0.05
YAG01	HIS7 389 (a)	0.23±0.01	0.76 ± 0.17	0.82±0.06
YAG02	SRO9/GFD2 int (b)	0.28±0.00	0.96 ± 0.12	0.94±0.02
YAG03	TYE7 86 (c)	0.26±0.02	0.66 ± 0.23	0.91±0.03
YAG04	FLO1 925 (d)	0.22±0.01	0.45 ± 0.17	0.90±0.05
YAG05	DAK2/AQY3 int (e)	0.23±0.01	0.91 ± 0.19	1.01±0.09
YAG06	SCY1 1836 (f)	0.27±0.01	0.45 ± 0.17	0.97±0.03
YAG07	EPL1 1754 (g)	0.20±0.00	1.87 ± 0.12	0.94±0.04
YAG08	ALG6 1411 (h)	0.24±0.02	1.16 ± 0.23	1.00±0.05
YAG09	MDS3 ins (i)	0.27±0.01	0.35 ± 0.12	0.96±0.05
YAG10	YMRCTy1-3 1078 (j)	0.27±0.01	0.40 ± 0.16	1.11±0.12

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708 Table 3. Impacts of mutation on relative H₂O₂ tolerance in non-carotenogenic, carotenogenic,
 709 and carotenogenic strains lacking *CTT1*.

Mutation	FY2		FY2+carotenogenic			FY2+Δ <i>ctt1</i> +carotenogenic		
	Strain	relative H ₂ O ₂ tolerance	Strain	relative H ₂ O ₂ tolerance	β-carotene (mg/g DCW)	Strain	relative H ₂ O ₂ tolerance	β-carotene (mg/g DCW)
wild-type	FY2		YAG45		7.2 ± 0.1	YAG56		6.8 ± 0.2
HIS7 389 (a)	YAG31	ND	YAG46	ND	2.5 ± 0	YAG57	ND	2.4 ± 0.3
SCY1 1836 (f)	YAG36	-	YAG51	ND	9.4 ± 0.9	YAG62	ND	9.3 ± 0.1
MDS3 ins (i)	YAG39	+	YAG54	+	9.7 ± 0.3	YAG65	+	9.3 ± 0.1
EPL1 1754 (g)	YAG37	+	YAG52	+	10.5 ± 0.1	YAG63	+	10.3 ± 0.2
DAK2/AQY3 int (e)	YAG35	-	YAG50	ND	10.5 ± 0	YAG61	ND	10.3 ± 0.2
FLO1 925 (d)	YAG34	+	YAG49	+	11.2 ± 0.2	YAG60	+	10.8 ± 0.5
ALG6 1411 (h)	YAG38	+	YAG53	ND	11.4 ± 0.1	YAG64	ND	11.3 ± 0.1
TYE7 86 (c)	YAG33	ND	YAG48	ND	11.2 ± 0.1	YAG59	ND	11.2 ± 0.2
SRO9/GFD2 int (b)	YAG32	-	YAG47	+	15.5 ± 0	YAG58	+	15.3 ± 0.2
YMRCTy1-3 1078 (j)	YAG40	-	YAG55	+	16.4 ± 0.1	YAG66	+	15.7 ± 0.3

710 ND: not different from wild-type.

711 +: ~10X higher survival compared to wild-type.

712 -: ~10X lower survival compared to wild-type.

713 Samples were treated with 1 M H₂O₂ for one hour. The Δ*ctt1* samples were treated with 100
 714 mM H₂O₂ for 30 minutes.

715 Bold: p-value < 0.005 using two-tailed Student t-test compared with wild-type.

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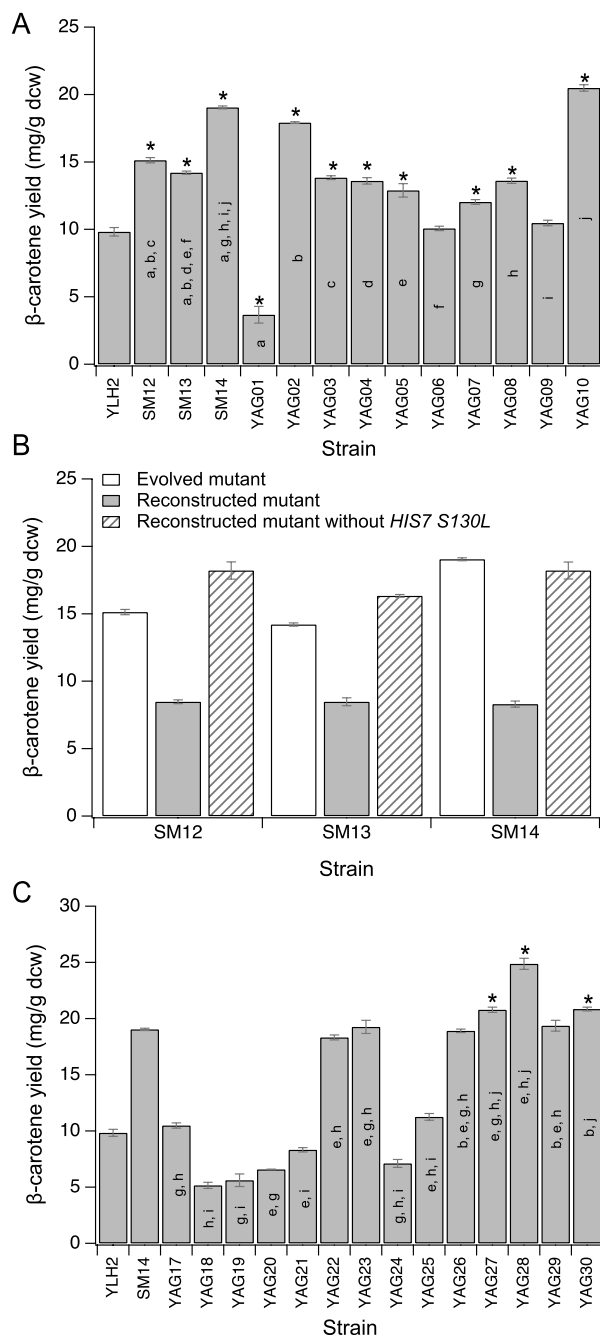
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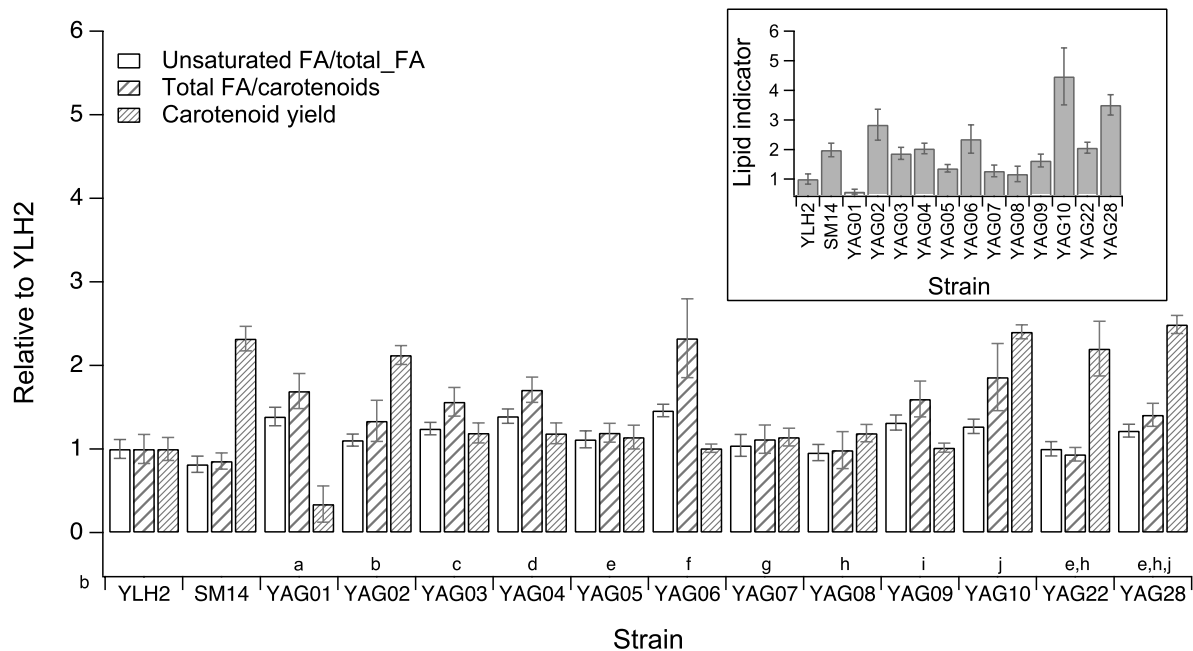
721 Figure 1. β -carotene production of evolved and reconstructed mutants. A) Single mutations;
 722 asterisks: p-value < 0.05 using two-tailed Student t-test against YLH2. B) Reconstructed
 723 evolved mutants. C) Multiple mutations; asterisks: higher production compared with SM14
 724 with p-value < 0.05 using 2 tailed Student t-test. Mutations: (a) *HIS7* 389, (b) *SRO9/GFD2 int*,
 725 (c) *TYE7* 86, (d) *FLO1* 925, (e) *DAK2/AQY3 int*, (f) *SCY1* 1836, (g) *EPL1* 1754, (h) *ALG6* 1411,
 726 (i) *MDS3 ins*, (j) *YMRCTy1-3* 1078.



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729 Figure 2. Relative Raman peak intensity ratios compared with YLH2. FA: fatty acid. Error
 730 bars represent a confidence interval about the sample mean, with $p = 0.90$. Mutations: (a) *HIS7*
 731 *389*, (b) *SRO9/GFD2 int*, (c) *TYE7 86*, (d) *FLO1 925*, (e) *DAK2/AQY3 int*, (f) *SCY1 1836*, (g)
 732 *EPL1 1754*, (h) *ALG6 1411*, (i) *MDS3 ins*, (j) *YMRCTy1-3 1078*.



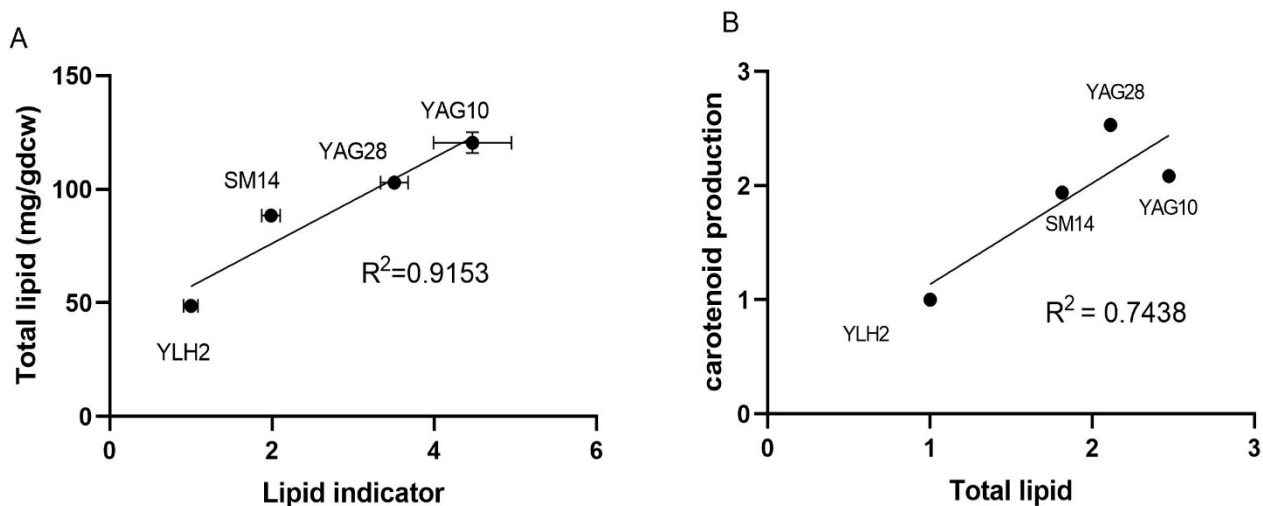
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736 Figure 3: Lipid analysis using Raman and total lipid quantification. A) Correlation between lipid
 737 indicator obtained from Raman spectroscopy analysis and total lipid quantification results using
 738 the Bligh and Dyer method. Error bars are standard errors based on three biological replicates
 739 and three technical replicates each for lipid quantification results and three biological replicates
 740 and sixteen technical replicates for Raman spectroscopy analysis. YAG10 contains the
 741 *YMRCTy1-3 1078* mutation (j) and YAG28 contains *ALG6 1411* (h), *DAK2/AQY3 int* (e), and
 742 *YMRCTy1-3 1078* (j) mutations. B) Positive correlation between levels of increase in total lipid
 743 and β -carotene production of hyperproducers relative to YLH2.

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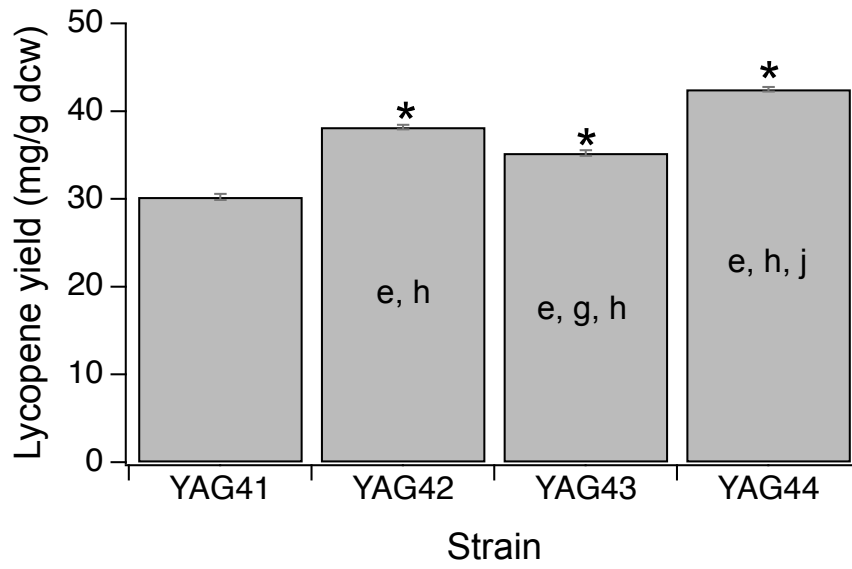
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751 Figure 4: Effect of beneficial mutations on lycopene production. Asterisk: p-value < 0.05 using
752 2-tailed student t-test compared with YAG41. Mutations: (e) *DAK2/AQY3 int*, (g) *EPL1 1754*,
753 (h) *ALG6 1411*, (j) *YMRCTy1-3 1078*.

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